

PARTS & INSTALLATION INSTRUCTIONS E-60 QUIK-LIFT® LIFT CYLINDER UPDATE KIT

PARTS LIST

ITEM	STANDARD- UP THROUGH C-9 1-1/8" x 6" Stroke E-60	QTY.	DESCRIPTION	
	08839	1	UPDATE KIT E-60	
1	15125	1	• O-ring 7/16" I.D.	
2	15158	1	Piston	
3	15162	1	Packing Cup	
4	15219	1	Piston Follower	
5	20316	1	• Locknut 1/2-13	
6	15953	1	• Cylinder 1-3/4" I.D.	
7	15198	1	O-Ring 1-1/8 l.D.	
8	15163	1	• O-ring 1-15/16 l.D.	
9	21929	3	Washer, Nyltite 5/16	
10	20697	3	 Locknut 5/16-24 	

Parts indented are included in assembly under which they are indented.

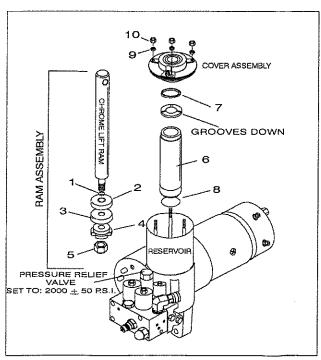


FIGURE 1

DISSASSEMBLY

- 1. Drain Oil from Hydraulic Unit.
- To disassemble Cover Assembly, remove the three Locknuts (10) and Nyltite Washers (9). See Figure 1.
- Tap Cover Assembly up and off reservior. If O-ring (7) came off with top cap discard it. This O-ring will not be reused.
- Remove Lift Ram Assembly from Sump base. Remove O-ring (8) in bottom of Sump Casting. It will not be reused.
- Remove chrome Ram Assembly from Lift Cylinder (6).
 Cylinder will not be reused.
- To disassemble Lift Ram Assembly, remove nut (5), brass piston with packing cup, flatwasher and O-ring.
- The O-ring, Brass Piston with packing cup, flatwasher and nut will not be reused.

Note: The Chrome Lift Ram will be resued.

REASSEMBLY

- 1. Assemble O-ring (1), Piston (2), Packing Cup (3), and Piston Follower (4) to Chrome Ram. Secure parts with nut (5). See Figure 1
- Assemble Lift Ram Assembly into Lift Cylinder. Coat Piston Assembly with oil. Slide the Ram Assmbly from the bottom up into cylinder (6).
- Tap Ram Assembly up into Cylinder (6) making sure that no damage occurs to threads at the end of ram assembly or to bottom of cylinder (6) where O-ring (8) will sit.
- 4. Assemble washer with grooves facing downward onto chrome ram followed by O-ring (7).
- Assemble O-ring (8) in bottom of sump casting. Set Lift Ram Assembly squarley into sump base.
- Assemble Cover Assmbly onto Lift Ram. Coat Cover Assembly O-ring with oil. Tap Cover Assembly down securley to reservoir.
- 7. Assemble Nylite Washers (9) over studs bevel down.
- 8. Secure Cover Assembly with nuts (10). Torque nuts to 125 in.lbs.
- Refill Hydraulic Unit with oil. Oil level is 1" to 1-1/2" from top.

NOTE: RESET PRESSURE RELIEF TO 2000 ± 50 P.S.I.

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